



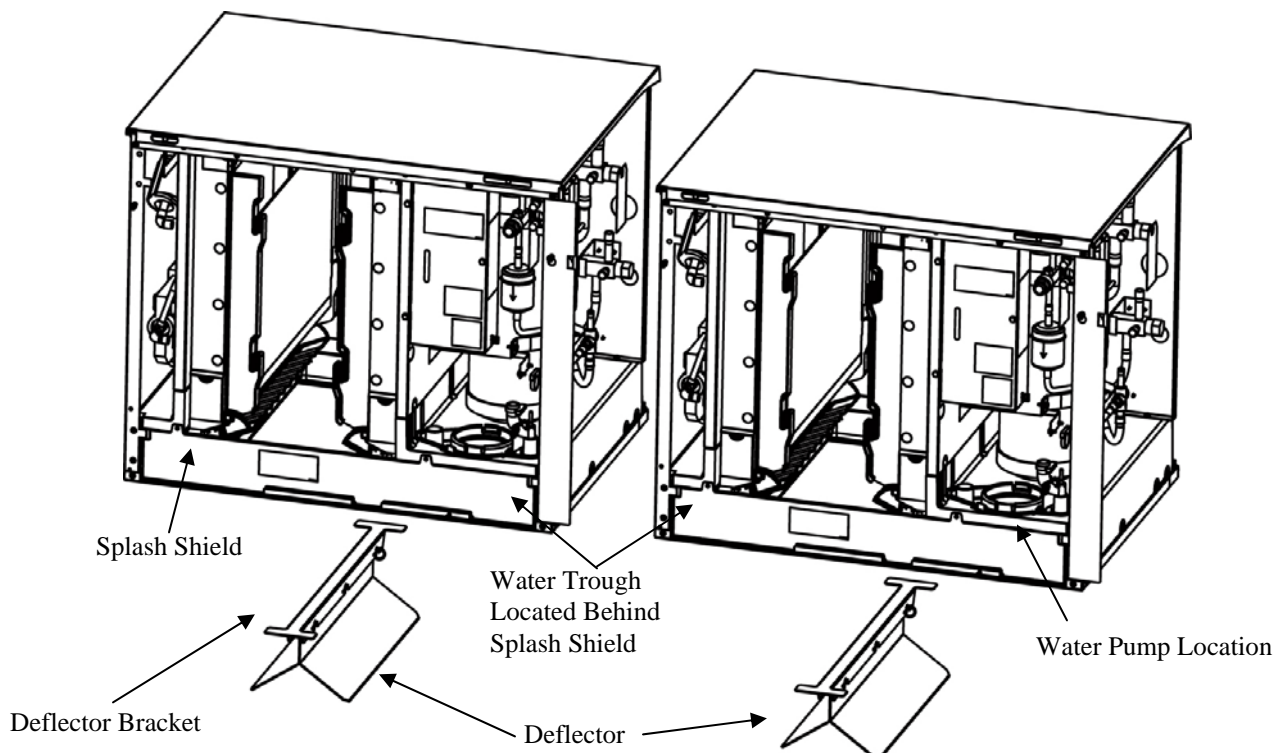
Manitowoc

K00383 Ice Adapter Installation Instructions

Remove front panels from both ice machines. Also remove right side panel from left ice machine and left side panel from right ice machine. These side panels will not be used when mounting ice machines side by side on an F1475 bin.

Installing Ice deflectors

1. Locate correct position for each deflector.
 - If the ice machines are installed, remove the water troughs to obtain easier access.
 - The deflectors must be located in the center of each drop zone.
 - Location is 11" from the left edge of each ice machine to the left edge of each mounting bracket.
2. Cut and remove the foam tape on the front and back of the bin where each deflector will be located.
3. Remove any residual adhesive; areas must be clean and dry.
4. Remove protective covering from the two sided tape on each deflector bracket.
5. Install the deflector brackets.
 - Distribute the mounting brackets equally on the front and back of the bin.
 - Locate the retaining pins to the back.
 - Press the mounting brackets into place.
6. Trim supplied foam tape to length of cuts from step 2 and apply over the top of each bracket. Seal edges where deflector mounting brackets meets foam tape with silicone sealant to prevent water leakage.
7. Install each deflector into each mounting bracket.
 - Align tabs and slide each deflector toward the front of the bin.
 - Insert retaining pins into hole in each mounting bracket to lock deflectors in place.
 - Reinstall water troughs if removed in step 1.



Installing Front Trim

1. Place both ice machines in place and seal back. Install foam tape to the backside vertical flange of both right and left ice machine.
2. Install double sided tape between the screws on left ice machine vertical corner post.
3. Install front trim piece by placing keyhole slot over standoff on left ice machine vertical corner post and pressing tight against double sided tape. Shorter one used for S1474 and longer one used for S1874.
4. Reinstall front panels.

